

## HOCKEY NET LACING INSTRUCTIONS

The nets are of “ONE PIECE” construction. Top corners are both marked with tabs. Align the net corners with the top corners of frame. Secure with the zip ties. Find the center of the crossbar and the center of the net between the top corner markers & secure.

### POSITIONING THE NET

The net is now secured in three places, one in each top corner and at the top center. Decide how tight you want the net. Stand behind the net and follow the top center point of the net to the bottom center point, pull to the desired tightness, and zip tie to the back bottom center of the frame. It is recommended you pull 4-6 inches of net past bottom of frame. (Some nets will vary in length/width, but they all fit). At either side, pull the front edge of the net straight down and pin the bottom front corners on both sides. Divide the distance from the front bottom corner to the back bottom center of the net and frame, pull tight and secure. You should have 8 zip ties on the frame. Do not cut the net. There is some extra net between the zip ties along the back bottom, the tighter you make it the easier it is to hide.

### TYING THE NET

One roll of twine is included with your net. To make tying easier, cut the twine into shorter lengths. Double the distance you plan to tie and add 12 inches. Starting at the center of the crossbar measure to one of the top corners, double that length and add 12 inches then cut twine. Start lacing from the top center to the top corner. Use any knot you want however a half hitch with an overhand knot every 5 crinkles seems to be best. Always finish with a knot that won't slide or loosen up. Repeat for the other side of the crossbar. Starting at the top corner lace down to the bottom corner. Repeat on other side. Remember, double your string and add 12 inches.

The bottom back is the most difficult. Put the frame on a table or comfortable work height. Start at the bottom corner and work to back center. Pull the net tight and make sure that the back bar of the frame lines up with the 1/2 way point of the net marked by the zip tie. If not untie the bottom and start over. You will not be able to tie every square of net to the frame. Skipping over one square occasionally will take up the extra net. It is easier to take up excess net if it is pulled tight. Repeat from the other bottom corner to the back center. Trim off the extra net, twine, and zip ties. Fuse the ends to eliminate fraying. Please, call **Becker Arena Products at 1-800-234-5522** before cutting net, or if you need further assistance.

### PADS & SKIRTS/ATTACHMENT

The top fender pads strap to the upper inside of the frame. The top center pads strap to the short bar between the crossbar and the back fender straps to the back post. The bottom fender must be laced to the net or frame on the inside, after the net is on. The skirts lace to the outside bottom of net so that it drapes over the crinkle rod that the bottom of the net is tied to.